

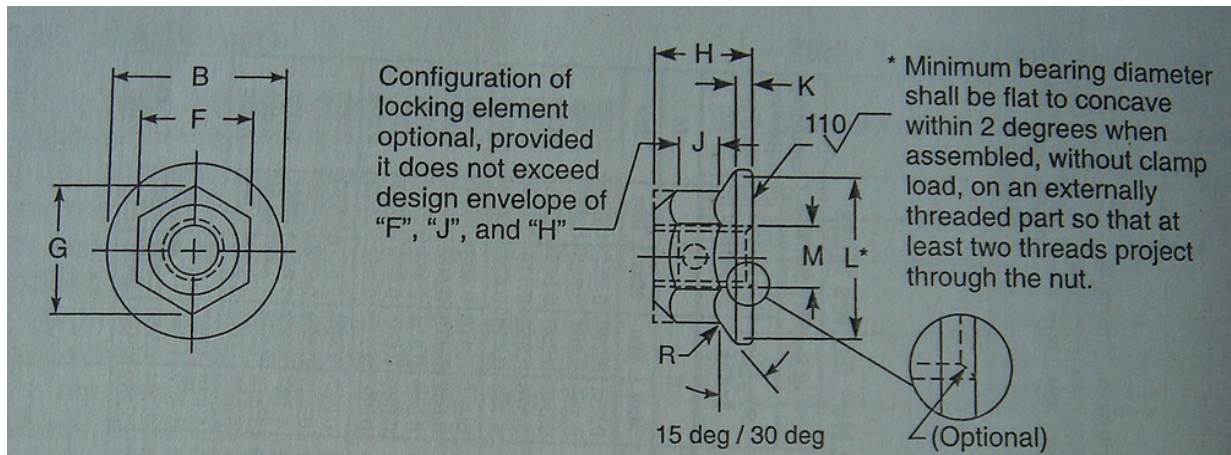


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PREVAILING TORQUE TYPE LOCK NUT TOP LOCK FLANGE NUT GRADE G

Dimensions as per IFI 100/107



Nominal Size or Basic Major Dia or Thread		F		G		B		H		K	J
		Width Across Flats		Width Across Corners		Flange Diameter		Nut Thickness		Wrench Length(Min)	Flange Thick(Min)
		Max	Min	Max	Min	Max	Min	Max	Min		
4	0.1120	0.2500	0.2410	0.2890	0.2750	0.3860	0.3700	0.1600	0.1470	0.10	0.02
6	0.1380	0.3120	0.3020	0.3610	0.3420	0.4220	0.4060	0.1710	0.1560	0.10	0.02
8	0.1640	0.3440	0.3340	0.3970	0.3810	0.4690	0.4520	0.2030	0.1870	0.13	0.02
10	0.1900	0.3750	0.3650	0.4330	0.4160	0.5000	0.4800	0.2190	0.2030	0.13	0.03
12	0.2160	0.4380	0.4280	0.5050	0.4880	0.5940	0.5740	0.2360	0.2220	0.14	0.04
1/4	0.2500	0.4380	0.4280	0.5050	0.4880	0.5940	0.5740	0.2360	0.2220	0.14	0.04
5/16	0.3125	0.5000	0.4890	0.5770	0.5570	0.6800	0.6600	0.2830	0.2680	0.17	0.04
3/8	0.3750	0.5620	0.5510	0.6500	0.6280	0.7500	0.7280	0.3470	0.3300	0.23	0.04
7/16	0.4375	0.6880	0.6750	0.7940	0.7680	0.9370	0.9100	0.3950	0.3750	0.26	0.04
1/2	0.5000	0.7500	0.7360	0.8660	0.8400	1.0310	1.0000	0.4580	0.4370	0.31	0.05
9/16	0.5625	0.8750	0.8610	1.0100	0.9820	1.1880	1.1550	0.5060	0.4830	0.35	0.05
5/8	0.6250	0.9380	0.9220	1.0830	1.0510	1.2810	1.2480	0.5690	0.5450	0.40	0.05
3/4	0.7500	1.1250	1.1088	1.2990	1.2400	1.5000	1.4600	0.6750	0.6270	0.46	0.06
3/4	0.7500	1.1250	1.1088	1.2990	1.2400	1.5000	1.4600	0.6750	0.6270	0.46	0.06

